



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW1805G01631-3G
Job Sheet 191310



Part No: RBW1805G01631-3G

Job Qty: 1 pcs

Part Name: Mast Vibration Absorber Installation Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/27/19

Job Tracking No:

Due Date: 3/29/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW1805G01631-3G REV 2 IPP REV A 18.02.16 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	3/29/19		0.00	0.50	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	3/29/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
130	Packaging 3-1 - Stock - B4B	1 pcs	3/29/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		

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					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	3/29/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	SEP 25 2019
					QC 21 - SA - 53	

Part Op 100 - Small Fab - 1- Assemble as per DWG RBW1805G01631-3G
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 130 - Identify as per dwg & Stock Location:
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
91847A565	Hex Nut <i>53</i>	1 Ea (1 ea)	100-Small Fab - 1	<i>5047614</i>
RBW1805G01631-3G-1	Handle Weldment <i>107</i>	1 pcs (1 ea)	100-Small Fab - 1	<i>5209539</i>
RBW1805G01631-3G-11	Handle Bolt <i>107</i>	2 pcs (2 ea)	100-Small Fab - 1	<i>5065792</i>
RBW1805G01631-3G-7	Installation Base <i>171</i>	1 Ea (1 ea)	100-Small Fab - 1	<i>5136352</i>
RBW1805G01631-3G-9	Threaded Spacer <i>107</i>	1 pcs (1 ea)	100-Small Fab - 1	<i>5065559</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	91847A565	1	15	0
	RBW1805G01631-3G-1	1	0	0
	RBW1805G01631-3G-11	2	6	0
	RBW1805G01631-3G-7	1	13	0
	RBW1805G01631-3G-9	1	3	0

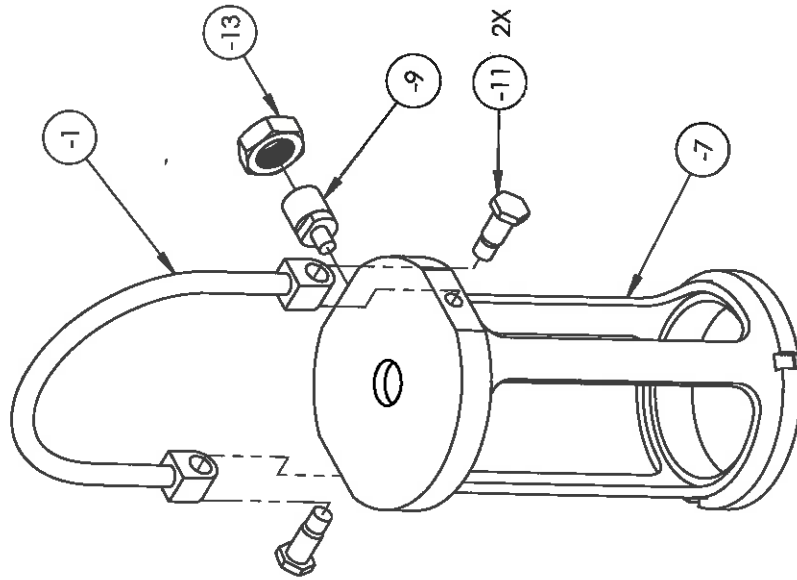
Part Specifications

Specifications could not be found.

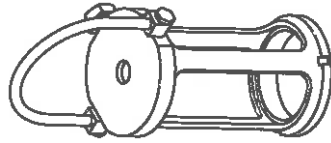
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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0286	3 DELETED THREADED ENDS AND DIMS 2X 3/8-16 UNC AND 2X .50-.55 CH/D HOLE WAS 3/8-16 UNC 7.50 IS 2.472 7.75 S.F. -3.9 ADDED MISSING DIM .748, ADDED MIN. THREAD RELIEF, -11 DELETED DIM (2.44) ADDED DIM (2.33).	9/2/2015	RJC	JAG



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WITHOUT NOTICE
WORK ORDER
19-02-27



NOTE:
1. REF. AUGUSTA T/N: 3G1805G01631.
2. ALSO PART OF KIT RBW1805G01431-3G,
REF. AUGUSTA T/N: 3G1805G01431.



TITLE					MVA INSTALLATION TOOL				
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	REV
	X		-1	1	HANDLE WELDMENT			2	2
	1		-3		HANDLE	S.S.		3	
	2		-5		HANDLE END	S.S.		4	
			-7	1	INSTALLATION BASE	S.S.		5	
			-9	1	THREADED SPACER	S.S.		6	
			-11	2	HANDLE BOLT	S.S.		7	
		B/O	-13	1	HEX NUT	S.S.	7/8-14 UNF (MCMASTER-CARR #91847A565)	1	
ASSY	-1								

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
FRACTIONS $\pm 1/8$
DECIMALS $\pm .01$
ANGLES $\pm .5^\circ$
1. BREAK ALL SHARP EDGES .016 x 45°
2. DIMENSIONAL LIMITS APPLY AFTER PLATING
AW139
USED ON MODEL
DATE 4/29/2013
SCALE 1:4
SHEET 1 OF 7

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

H:/FORMS/Quality Assurance\approved QA\NCRWO Rev J